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SOUSAPHONE RACK ASSEMBLY INSTRUCTIONS

Each Sousa Rack is packaged in 2 packages. One package contains the 2 ladder rails, 3 blocks (5" x 15"), a notched (brace) piece, and a Head or Top Rail. (This is the long, rectangular package.) The other package contains the Ends and Hardware. (This is the triangular package.)

1. Assemble the Ladder. Use the screws and finishing washers (from the hardware packaged with the ends), the 2 matching, long rails, and the 3 blocks from the long, rectangular package. (The 3 blocks will form the "ladder".) (The rails for the ladder should be marked "inside front" and "inside back".)
 - a. Stand the rails on edge with the labels "inside front" and "inside back" facing each other.
 - b. Use the 3 blocks as cross pieces for the "ladder".
 - c. Fasten the 3 blocks between the 2 rails, forming a "ladder," using the 1 1/2" screws and finishing washers and the pre-drilled holes.
2. Attach the Ends (triangular pieces) to the Ladder.
 - a. Fasten the ladder to the base of the triangular end pieces, using the 3" screws and finishing washers and the pre-drilled holes.
3. Attach the Head Rail to the Ends.
 - a. Fasten the Head Rail to the top of the Ends using the 1 3/4" screws and finishing washers and the pre-drilled holes.
4. Attach the notched piece or Brace to the Head Rail and Ladder.
 - a. Fasten the notched (left over) piece/Brace to the Head Rail and Ladder at the mid-point of the Ladder, using the four 1" round head wood screws, to secure or brace the Head Rail.